

# 产品规格书

## PRODUCT SPECIFICATION

客户名称Buyer Name	
客户料号Buyer Part No.	
客户承认签章 Buyers Approval & Signatures	

文件编号Spec No.		版本	A/1	
品名描述 Product Description	圆柱直流马达 Cylindrical DC motor			
型号Part No.	VZ4SL2A0270001			
送样日期Date				
设计Designed by	审核Checked by	批准App	proved by	
野梦和	F4S \$	vs.	A R	
2020.07.01	2020.07.01	2020	0.07.01	

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#### 1. General scope

1-1 The specifications apply to the coreless cylindrical permanent magnetic micro vibration motor DC model VZ4SL2A0270001.

#### 2. Operating conditions

Item	5	Specifications	Condition & Remarks	
2-1	Rated voltage	1.3V DC		
2-2	Rated load	Vibration weight	As specified in the outline drawing	
2-3	Rated speed	11,000±2000rpm		
2-4	Rotation	C.W. (clockwise)		
2-5	Motor position	All positions		
2-6	Operating voltage	1.1~1.6V DC		
2-7	Operating conditions	-30 ~ 70°C, ordinary humidity	No condensation of moisture.	
2-8	Storage conditions	-40 ~ 80°C, ordinary humidity	No condensation of moisture.	

#### 3. Measuring conditions

Items		Specifications	Condition & Remarks	
3-1	Temperature	20±2°C		
3-2	Humidity	(63 ~ 67%) RH		
3-3	Motor position	Motor shaft horizontal	Lock the motor in a test fixture.	

3-4 All data are based on the measuring conditions: Temperature, 20°C; Humidity, 65% RH. If any disagreement occurs, such test conditions are available: Temperature,  $5\sim35$ °C; Humidity,  $45\sim85$ % RH.



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#### 4. Mechanical specifications

Items		Specifications	Condition & Remarks	
4-1	Configuration	As specified in outline drawing	Outline drawing No:VZ4SI2A0270001.	
4-2	Appearance	There shall be no evidence of mechanical damage and shall not have inadequate corrosion, etc.	Visual examination: Inspection carried out on samples.	
4-3	Shaft end play	0.05 ~ 0.2mm		
4-4	Weight of motor	1.21±0.02 g approx.		
4-5	Holding strength of vibration weight	49N (5kgf)		

#### 5. Performance and characteristics

Items		Specifications	Condition & Remarks	
5-1	Rated speed	11,000±2000rpm	At rated voltage and rated load	
5-2	Rated current	80mA max	(vibration weight).	
5-3	Stall current	125mA max	At rated voltage.	
5-4	Starting voltage	1.0V DC max	At rated load (vibration weight) any position of rotor.	
5-5	Insulation resistance	1MΩ min	At DC 100V between the lead wires and motor body.	
5-6	Terminal resistance	13Ω approx.	At 20°C.	



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Mechanical noise 50db (A) max Measured at rated voltage and rated load (vibration weight). Background noise: 28db (A) max. @ 10cm. Measuring instruments: B & K. The weight of jig: 700g. 5-7 Nicrophone Nicrophore Microphone Motor Motor Notor (Veight Ref 700g) (Veight Ref.700p) (Weight Ref.700g) Virethore foon Virethone form Virethone foon Fig. C Fig. A Fig. B

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### 6. Reliability Test

Items		Standard test conditions					Condition & Remarks	
		38	5s	0.5s				After 2 hours
6-1	Life test	Position	Voltage	Load	Temperature	Humidity	Life	Motors shall be approved as
				Counter	20 °C	65 %	200,000 cycles	specified in item 7-1.
		Horizontal	Rated	weight	40 °C	90 %	40,000 cycles	
6-2	Low temperature exposure test	Temperature	: -40±	2°C 24hr	s			
6-3	High temperature exposure test	Temperature: 80±2°C Time: 300hrs						After the test motors shall be
6-4	High humidity exposure test	Temperature: 40±2°C  Humidity: 90 ~ 95% RH  Exposure time: 96hrs  Dry time: 4hrs  No condensation of moisture				approved as specified in item 7-2.		
5-5	Vibration test	Displacement: 1.5mm (p-p)  Frequency: 10 to 55Hz  Period: 20 Mins log sweep $(10 \sim 55 \sim 10$ Hz)  Direction: x, y, z					After the test motors shall be approved as specified in item 7-2.	



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6-6	Drop test	Set the motor to the approximately 75g (include the motor) weight of block drop the motor on the concrete floor.  Height: 1.5 meters  Direction: ±x, ±y, ±z  Number of times: Twice each	After the test motors shall be approved as specified in item 7-2.
6-7	Heat stock test	Test cycle: 5 cycles  70±2*C  -30±2*C  1n	After the test motors shall be approved as specified in item 7-2.

### 7. Post environmental

Item	s	Requirements		
		1) Rated speed:	Initial data -30% min./ +60% max.	
7-1		2) Rated current:	Initial data ±30% max	
	Table A	3) Insulation resistance:	1MΩ min	
		4) Starting voltage:	2.0V DC max	
		5) Wave of current:	No blot wave.	
		1) Rated speed:	Initial data -30% min./ +60% max.	
7-2	Table B	2) Rated current:	Initial data ±30% max	
		3) Starting voltage:	2.0V DC max	



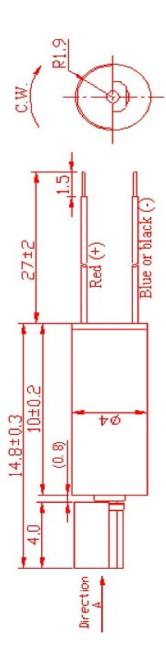
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- 8-1 Please lay the motors carefully in transportation to avoid any damage to the motor body or its electric function because of collision.
- 8-2 Please do not leave the motors in the environment of high temperature, high humidity and gas that will cause rust and corrosion. Please don't store the motors for over 6 months.
- 8-3 Please do not lock the motor shaft when the electric power is supplied.
- 8-4 Please do not touch the weights when motor is rotating.

9. 外形图/Outline Drawing





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## 10. 修改记录/Revision History

修改号 Rev. No.	日期 Rev. Date	页码 Page No.	修改项目 Revised Item	更改原因 Reason
A/0	2013.08.23	/	产品颁布/ Release for Production	
A/1	2020.07.01	/	changed company name from JINLONG MACHINERY to VYBRONICS, changed part # from Z4SL2A0270001 to VZ4SL2A0270001	Rebranding