



# 产品规格书

PRODUCT SPECIFICATION

客户名称Buyer Name	
客户料号Buyer Part No.	
客户承认签章 Buyers Approval & Signatures	

文件编号Spec No.		版本	A/1
品名描述 Product Description	圆柱直流马达 Cylindrical DC motor		
型号Part No.	VZ6CH1A0082352		
送样日期Date			
设计Designed by	审核Checked by	批准Approved by	
2020.07.01	2020.07.01	2020.07.01	

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**1. 适用范围/ General Scope**

本说明书适用于圆筒式永磁直流电机 VZ6CH1A0082352 型

This specification applies to cylindrical permanent-magnetic motors DC model VZ6CH1A0082352

**2. 使用条件/ Operating Conditions**

项目/Item		规格/Specifications	条件·备注/Conditions & Remarks
2-1	额定电压 Rated voltage	1.3V DC	
2-2	额定负荷 Rated load	振子 Counterweight	见 10. 外形图 As specified in 10. Outline Drawing
2-3	旋转方向 Rotation	C.W/C.C.W (clockwise or counter clockwise)	
2-4	马达位置 Motor position	全方位 All position	
2-5	使用电压范围 Operating voltage	0.9~1.6V DC	
2-6	使用环境 Operating environment	-30 ~ 70℃, 常湿 /Ordinary Humidity:65±20%RH	无水气凝结 No condensation of moisture
2-7	保存环境 Storage environment	-40 ~ 80℃, 常湿 /Ordinary Humidity:65±20%RH	无水气凝结 No condensation of moisture

**3. 测定条件/ Measuring Conditions**

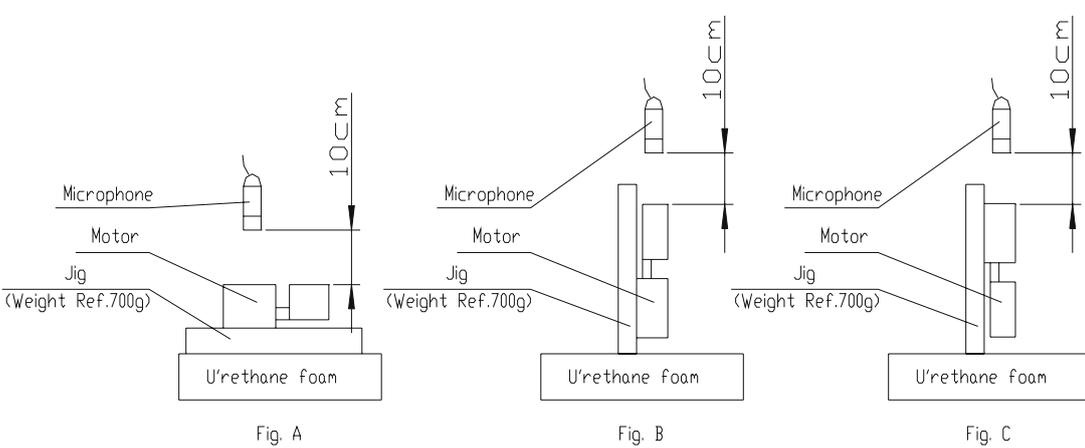
项目/Item		规格/Specifications	条件·备注/Conditions & Remarks
3-1	温度 Temperature	20±2℃	
3-2	湿度 Humidity	(63%~67%) RH	
3-3	位置 Motor position	轴向水平 Motor shaft horizontal	将马达固定在试验台上 Lock the motor in a test fixture

标准测试条件为温度 20℃, 湿度 65%。如无疑异, 也可在温度 5~35℃、湿度 45~85% 的条件下测试。马达测试时, 放置方向为轴向水平。/The measurement at 20℃ & 65%RH is standard. If the judgment is not questionable, recognize measurement at 5℃ to 35℃ & relative humidity 45% to 85%. Direction of motor is shaft horizontal.

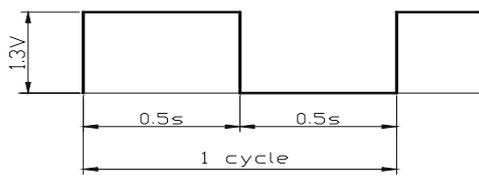
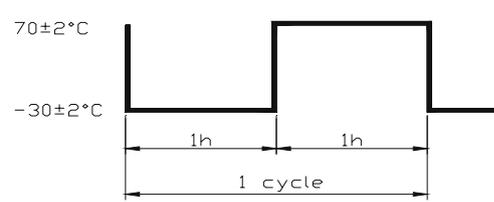
**4. 机械要求/ Mechanical Specifications**

项目/Item		规格/Specifications	条件·备注/Conditions & Remarks
4-1	结构 Configuration	见 10. 外形图 As specified in 10. Outline Drawing	Outline drawing No: VZ6CH1A0082352
4-2	外观 Appearance	不含有机机械损坏及不适当的浸蚀等。 There shall be no evidence of mechanical damage and shall not have inadequate corrosion and so on	目测 (容许范围根据样品外形) Visual examination(allowable extent is based on boundary sample)
4-3	轴向间隙 Shaft end play	0.1mm~0.3mm	
4-4	振子固定力 Holding strength of vibration weight	49N (5kgf) Min	

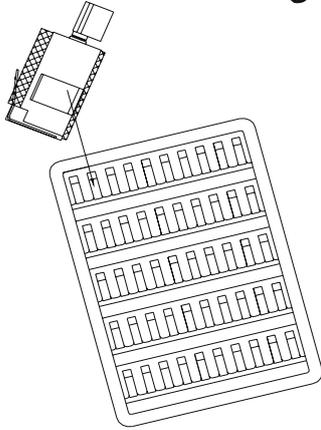
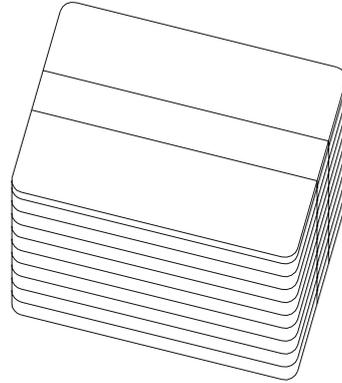
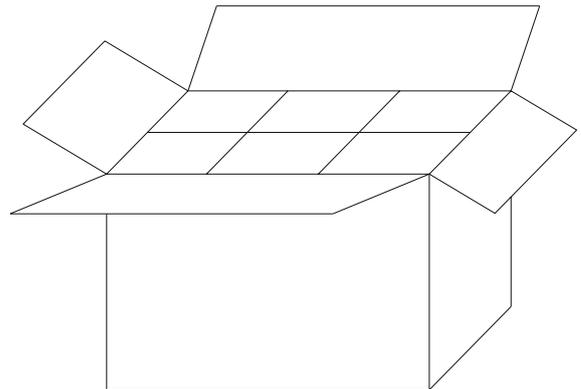
**5.性能特征/Performance and characteristics**

项目/Item	规格/Specifications	条件·备注/Conditions & Remarks
5-1 额定转速 Rated speed	7500±2000 rpm	在额定电压和额定负载(振子)下。 At rated voltage and rated load (Counterweight).
5-2 额定电流 Rated current	80 mA Max	
5-3 堵转电流 Stall current	145mA Max	在额定电压下。 At rated voltage
5-4 起动电压 Starting voltage	0.75V DC Max	在额定负载(振子)下电枢的任意位置。 At rated load (Counterweight) any position of rotor.
5-5 绝缘电阻 Insulation resistance	1MΩ Min	在 100V 直流下, 端子和机壳间 At DC 100V between Terminal and case.
5-6 端子阻抗 Terminal resistance	11Ω (±20%)	在 20°C 下 At 20°C
5-7 机械噪音 Mechanical noise	50dB(A)Max	<p>在额定电压、额定负载(振子)下 背景噪音: 不大于 28dB.A 计权 测试仪器: B&amp;k 夹具重量: 700g At rated voltage and rated load (Counterweight). Back ground noise 28dB(A) Max Measuring instruments: B&amp;k Weight of jig:700g</p> 

**6. 可靠性/Reliability**

项目/Item	规格/Specification	判定标准/Judgment												
6-1 寿命 Life time		在常温常湿下放置 2h 后, 马达应符合项 7-1 的要求。 After 2 hours exposure in ordinary temperature and humidity, Motors shall be approved as specified in item 7-1.												
	<table border="1"> <tr> <td>位置 Position</td> <td>电压 Volt</td> <td>负荷 Load</td> <td>温度 Temp</td> <td>湿度 Humi</td> <td>寿命 Life</td> </tr> <tr> <td>轴水平 Horizon</td> <td>额定 额定</td> <td>重量 振子</td> <td>20℃</td> <td>65%</td> <td>200,000 Cycles</td> </tr> </table>		位置 Position	电压 Volt	负荷 Load	温度 Temp	湿度 Humi	寿命 Life	轴水平 Horizon	额定 额定	重量 振子	20℃	65%	200,000 Cycles
	位置 Position		电压 Volt	负荷 Load	温度 Temp	湿度 Humi	寿命 Life							
轴水平 Horizon	额定 额定	重量 振子	20℃	65%	200,000 Cycles									
6-2 低温放置 Low temp exposure	温度 /Temperature: $-40\pm 2^{\circ}\text{C}$ 时间 /Time: 96h	在常温常湿下放置 2h 后, 马达应符合项 7-2 的要求。 After 2 hours exposure in ordinary temperature and humidity, Motors shall be approved as specified in item 7-2.												
6-3 高温放置 High temp. Exposure	温度 /Temperature: $60\pm 2^{\circ}\text{C}$ 时间 /Time: 96h													
6-4 湿度放置 Humidity exposure	温度 /Temperature: $40\pm 2^{\circ}\text{C}$ 湿度 /Humidity: 90~95%RH 放置时间 /Exposure time: 96h 无水气凝结/No condensation of moisture													
6-5 振动 Vibration	全振幅 /Displacement : 1.5mm (p-p) 频率 /Frequency: 10 ~ 55Hz 加速度 /Acceleration: $22\text{m/s}^2$ 周期 /Period: 20min 完成 10~55~10Hz /20 Minutes log sweep 10~55~10Hz 方向 /Direction: x, y, z 时间 /Time: 每个方向 2h /Each 2 hours	测试结果应符合项 7-2 的要求。 After the test motors shall be approved as specified in item 7-2.												
6-6 自然跌落 Free fall	试验状态/Test state: 将马达固定在约 75 克 (包括马达本身) 的物体上, 落向水泥地面。 Set the motor to the approximately 75g (include the motor) weight of block drop the motor on the concrete floor. 高度 /Height: 1.5m 方向 /Direction: 6 个面 / 6 faces 次数 /Number of times: 每个面 2 次 / Twice 2 each	测试结果应符合项 7-2 的要求。 After the test motors shall be approved as specified in item 7-2.												
6-7 热冲击 Heat shock test	试验循环 /Test cycle :20 cycles 	在常温常湿下放置 2h 后, 马达应符合项 7-2 的要求。 After 2 hours exposure in ordinary temperature and humidity, Motors shall be approved as specified in item 7-2.												



**9. 包装/Packaging**
**圆柱马达包装  
Packaging drawing of cylindrical motor**

**50PCS(1 tray) × 10**

**500PCS(1 bundle) × 6**

**包装试验要求/ Package Test Requirement:**
**标准/ Criterion:**

1. 整箱重量小于等于9kg的, 跌落高度设定为75cm.  
/ The weight of the whole carton less than 9kg, the dropping height is 75cm.
2. 整箱重量大于9kg但小于等于23kg的, 跌落高度设定为60cm.  
/ The weight of the whole carton more than 9kg and less than 23kg, the dropping height is 60cm.

**试验方法/Test Methods:**

跌落要求为六面三棱一角./Dropping requirement is 6 faces, 3 arris, 1 angle.

六面: 先从最大两面跌, 然后是中间大小的两面, 最后跌最小的两面, 一共六次。

/6 faces: First dropping with two biggest faces, then dropping with another two middle faces, at last dropping with two smallest faces, once per face, total 6 faces.

三棱: 指任选三条同一角的棱, 跌落秩序: 最长棱, 中间长度, 最短的, 一共三次。

/ 3 arris: Choose any 3 arris which make up of the same the angle, the dropping sequence is the longest arris, middle arris, shortest arris. Total 3 times.

一角: 指上一步三条棱所组成的角, 跌落一次。

/ 1 angle: Point to the angle which is made up with the 3arris in the above step, Dropping for 1 time.

**判定基准/ Judgement Criterion:**

经过跌落试验后, 产品外观、性能无不良。

/ After drop test, no evidence of damage on the appearance and performance.

**Remarks:**

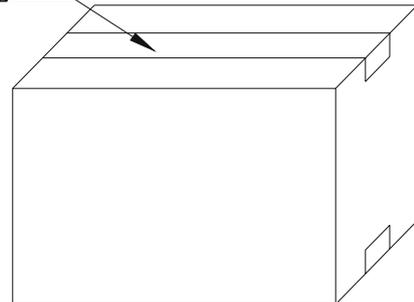
1000PCS/CTN: 24cm × 17.5cm × 27.5cm

2000PCS/CTN: 34cm × 24cm × 27.5cm

4000PCS/CTN: 47cm × 34cm × 27.5cm

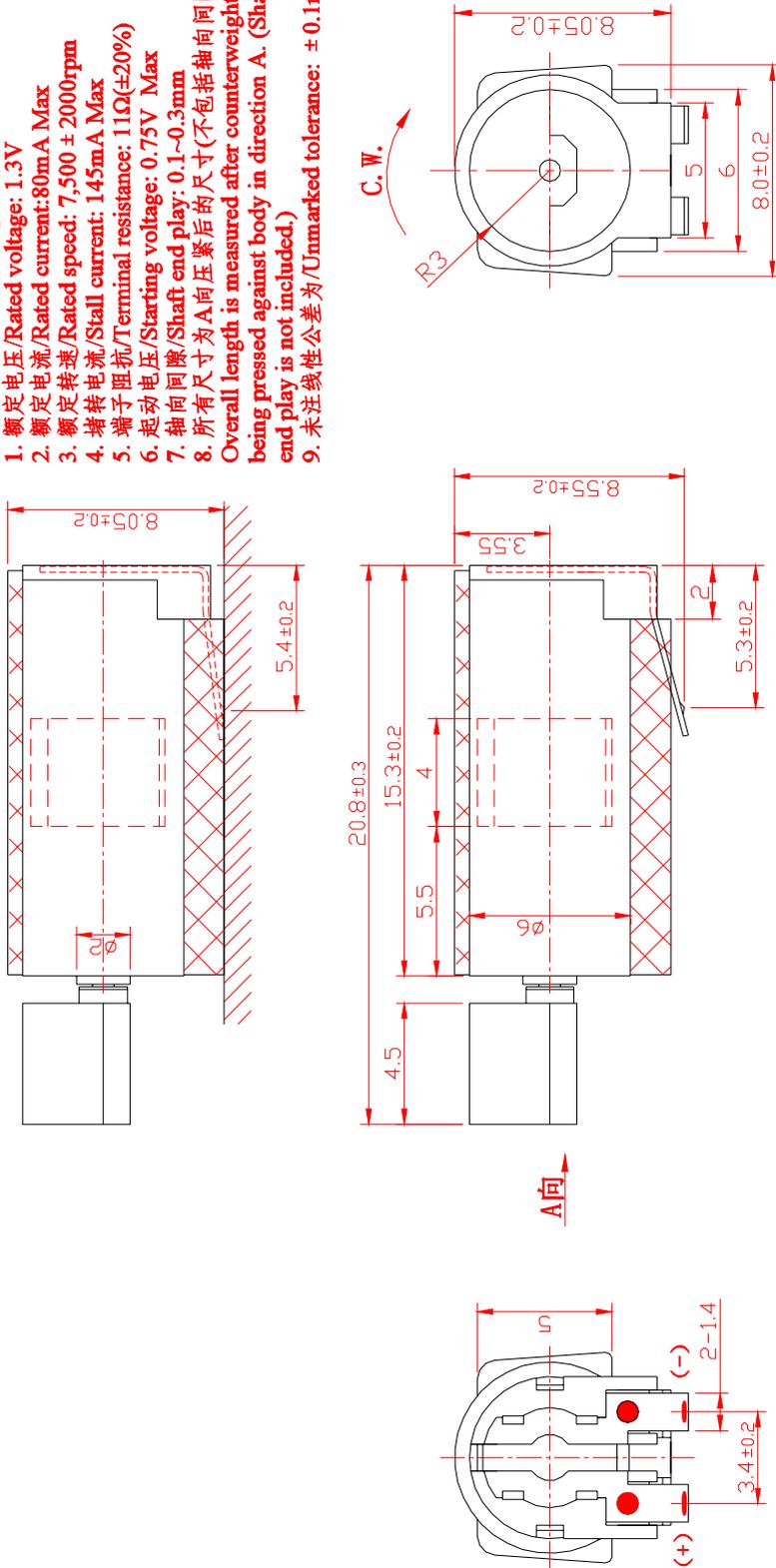
6000PCS/CTN: 51cm × 47cm × 27.5cm

OPP TAPE



10. 外形图/Outline Drawing

- 技术要求/Technical Requirements:**
1. 额定电压/Rated voltage: 1.3V
  2. 额定电流/Rated current: 80mA Max
  3. 额定转速/Rated speed: 7,500 ± 2000rpm
  4. 堵转电流/Stall current: 145mA Max
  5. 端子阻抗/Terminal resistance: 11Ω(±20%)
  6. 启动电压/Starting voltage: 0.75V Max
  7. 轴向间隙/Shaft end play: 0.1~0.3mm
  8. 所有尺寸为A向压紧后的尺寸(不包括轴向间隙)
  9. Overall length is measured after counterweight being pressed against body in direction A. (Shaft end play is not included.)
  9. 未注线性公差为√Unmarked tolerance: ± 0.1mm



Vybronic		外形图		VZ6CH1A0082352	
阶段	标记	重量	比例	共	页
			5:1		
设计	郭梦秋	2009.03.14	标准化	张其荣	2009.03.14
校对	杨 磊	2009.03.14			
审核	陈文善	2009.03.14			
工艺	刘林兵	2009.03.14	批准	项瑞莹	2009.03.14

借(通)用件登记

底图总号

签字

日期

